LOGISTICS AND SUPPLY CHAIN MANAGEMENT

<u>UNIT – 1 CHAPTER – 1 INTRODUCTION TO LOGISTICS</u> MANAGEMENT

Importance of logistics

- 1. Logistics is the bedrock of trade and business
- 2. Leads to customer satisfaction
- 3. Cost reduction and profit maximization
- 4. Competitive edge
- 5. Effective communication system
- 6. Supports critical functions like operations and marketing

Logistical interface with marketing

- 1. Product
- 2. Price
- 3. Promotion
- 4. Place
- 5. Logistics wins or losses

Objectives of logistics

- 1. Rapid response
- 2. Minimum variance
- 3. Minimum inventory
- 4. Movement consolidation
- 5. Quality
- 6. Life cycle support
- 7. Minimum product damage

Logistics functions logistics mix

- 1. Order processing
- 2. Inventory management
- 3. Warehousing
- 4. Transportation
- 5. Material handling
- 6. Packaging
- 7. Information management
- 8. Customer service

Logistical performance cycle

- 1. Procurement performance cycle/ Inbound logistics
- 2. Manufacturing support performance / In process logistics
- 3. Physical distribution cycle / Outbound logistics

Integrated logistics

- 1. Inventory flow
- 2. Information flow

Seven pillars / Seven parameters to achieve logistical competency

- 1. Network design
- 2. Information management
- 3. Transportation
- 4. Inventory management
- 5. Warehousing, material handling & packaging
- 6. Material handling
- 7. Packaging

Scope of reverse logistics

- 1. Return of unsold goods
- 2. Refilling / Reusable packaging
- 3. Repairs and refurbishing
- 4. Product recall
- 5. Recycling
- 6. Scientific disposal of waste products

How to achieve green logistics:

- 1. Network optimization
- 2. Alternative mode of transportation
- 3. Alternative fuel
- 4. Building bypass roads
- 5. Paper usage reduction
- 6. New fleet induction
- 7. Waste recycling and scientific disposal

Chapter - 2 INTRODUCTION TO SUPPLY CHAIN MANAGEMENT

Three Flows

- 1. Product flow
- 2. Information flow
- 3. Financial flow

Objectives of supply chain management

- 1. To maximise the overall profitability
- 2. Enhancing customer service
- 3. Reduce inventory flow
- 4. Reduce warehousing cost
- 5. Reduce transportation cost
- 6. Reduce lead time
- 7. Minimizing Variance
- 8. Ensuring on-time delivery to customers
- 9. Reducing working capital

Functions of supply chain management

- 1. Defining business boundaries and relationships
- 2. Managing demand & supply
- 3. Logistics
- 4. Purchasing
- 5. Selling
- 6. Manufacturing
- 7. Product design

Participants of supply chain management

- 1. Suppliers
- 2. Manufacturers
- 3. Distributors
- Customers

Remedies / Solutions of Bullwhip Effect

- 1. Know your customer
- 2. Proper forecast
- 3. Better flow of information
- 4. Free return policies
- 5. Reducing the lead time of the supply

CHAPTER - 3 CUSTOMER SERVICE: KEY ELEMENTS OF LOGISTICS

Objectives of customer service

- 1. Ensuring product order
- 2. To improve customer satisfaction
- 3. To increase sales
- 4. To retain existing customers
- 5. Improve market position
- 6. To retain customer loyalty

Elements of customer service

- 1. Pre transaction elements
- 2. During transaction elements
- 3. Post transaction elements

Levels of customer service

- 1. Customer service as an activity
- 2. Customer service as a performance
- 3. Customer service as a philosophy

Rights of customer service

- 1. Right Product
- 2. Right Quantity
- 3. Right Condition
- 4. Right Place
- 5. Right Time
- 6. Right Price
- 7. Right Customer

Strategies to improve customer service / Customer service strategy

- 1. Developing customer service vision
- 2. Assessment of customer needs
- 3. Hiring the right employees
- 4. Customer service goals
- 5. Training
- 6. Accountability
- 7. Rewards and recognition

CHAPTER - 4 DEMAND FORCASTING

Objectives of demand forecasting

- 1. Sales Planning
- 2. Production planning
- 3. Adequate purchasing of materials
- 4. Framing proper policies
- 5. Enables to make sound plans
- 6. Reducing inventory costs
- 7. Reducing warehousing costs
- 8. Tracking overall performance
- 9. Effective labour management

Approaches to forecasting

- 1. Top down approach
- 2. Bottom up approach

Forecasting methods Forecasting techniques

- 1. Qualitative forecasting methods
- 2. Jury of executive methods
- 3. Consumer survey method
- 4. Assessment by sales personnel
- 5. Naïve approach
- 6. Delphi method

Quantitative methods of forecasting

- > Time series method
 - 1) Moving Average
 - 2) Extended smoothing
- Casual technique

UNIT - 2 CHAPTER - 5 TRANSPORTATION

Transportation functionality

- 1. Product movement
- A) Temporal (Time) resources
- B) Financial resources
- C) Environmental resources
- 2. Product storage

Principles of transportation

- 1. Economies of scale
- 2. Economies of distance

Participants in transportation

- 1. Shipper / Originating party/ consigner
- 2. Receiver / destination party / consignee
- Carrier
- Government
- 5. Public

Railways

Advantages of rail transport

- 1. High speed
- 2. Large carrying capacity
- 3. Suitable for long distance
- 4. Protection to goods
- 5. Suitable for heavy & bulky products
- 6. Economical
- 7. Less pollution

Disadvantages of rail transport

- 1. Huge capital expenditure
- Huge overheads cost
- 3. No competition
- 4. No door to door service
- Lack of flexibility

Roadways

Advantages of roadways

- 1. Limited capital expenditure
- 2. Door to door service
- 1. Flexibility

- 2. Suitable for short distance
- 3. Feeder to other modes of transport

Disadvantages of road transport

- 1. Irregular and unreliable
- 2. Not suitable for long distance
- 3. Bad and unsafe road conditions
- 4. Lack of uniformity in rates
- 5. Low speed

Airways

Advantages of air transport

- 1. Brings world closer
- High speed
- 3. Quick services
- 4. Easy access
- 5. No physical barrier
- 6. Natural highways

Disadvantages of air transport

- Costliest mode
- 2. Huge investments
- 3. Not suitable for heavy and bulky products
- 4. Limited carrying cost
- 5. Affected by weather
- 6. Restricted products
- Narrow coverage

Waterways

- 1. Sea transport
- 2. Inland water transport

Advantages of water transport

- Largest carrying capacity
- 2. Long distance
- 3. Protection to goods
- 4. Cheapest mode of transport
- 5. Flexible mode
- Natural highways

Disadvantage of water transport

- 1. Huge capital expenditure
- 2. Huge overload cost
- 3. Slow speed
- Alliance needed
- 5. Specialized packaging

Ropeways

Pipelines

Advantages of pipelines

- 1. Continuous
- 2. Unaffected by weather
- 3. Cheap
- 4. Eco friendly
- 5. No empty wagons
- 6. Suitability

Disadvantages of pipelines

- 1. Cannot carry solids
- 2. Inflexibility

Factors influencing transportation decisions

- 1. Nature of goods
- 2. Availability / Accessibility
- Distance
- 4. Cost
- 5. Delivery time
- 6. Frequency
- 7. Capabilities of mode
- 8. Speed
- 9. Reliability
- 10. Safety and security

Transportation infrastructure

- 1. Terminal facilities
- 2. Vehicles
- 3. Right of way
- 4. Prime movers
- 5. Carrier organization

Intermodal transportation

- 1. Piggy back
- 2. Fishy back
- 3. Birdy back
- 4. Land bridge
- 5. Mini land bridge
- 6. Micro bridge

Factors influencing transportation cost

- 1. Product related factors
- 2. Market related factors

Product related factors

- 1. Density
- 2. Stowability
- 3. Handling
- 4. Liability

Market related factors

- 1. Location of markets
- 2. Nature and extent of government regulation
- 3. Seasonality of product movement
- 4. Domestic / international transportation
- 5. Degree of competition

CHAPTER - 6 WAREHOUSING

Warehousing functionality

- 1. Receiving goods
- 2. Identifying goods
- 3. Sorting goods
- 4. Dispatching goods to storage
- 5. Holding goods
- 6. Selecting, retrieved, packing
- 7. Marshalling goods
- 8. Dispatching goods
- 9. Preparing record and advice

Benefits of warehousing

A) <u>Economic benefits</u>

- 1. Consolidation
- Break bulk
- 3. Cross dock
- 4. Processing postponement
- 5. Stockpiling

B) <u>Service benefits</u>

- 1. Spot stock
- Assortment
- Mixing
- 4. Production Support
- 5. Market presence

Warehouse operating principles

Design criteria

- 1. Number of storey's
- Height
- 3. Product flow

Handling Technology

- 1. Movement technology
- 2. Movement scale economies
- 3. Storage plan

Types of warehouses

- 1. Private warehouses
- 2. Public warehouses
- 3. Contract warehouses

Warehousing strategies

- 1. Presence synergies
- 2. Industry synergies
- 3. Operating flexibility
- 4. Location flexibility
- 5. Economies of scale

Number of warehouses

- 1. Transportation costs
- 2. Inventory costs
- 3. Warehousing costs
- 4. Customer dissatisfaction costs

Factors affecting warehousing costs

- 1. Size of warehouses
- 2. Type of product
- 3. Transportation
- 4. Inventory
- 5. Customer service level
- 6. Degree of automation & type of equipments used in warehousing

CHAPTER - 7 MATERIAL HANDLING

Objectives of material handling

- 1. Increase the storage capacity of warehouse
- 2. Reduction of the number of tines product is handled
- 3. Development of effective working conditions
- Reduction of movement involving manual labour
- 5. Improves logistics service
- Reduction of cost

Principles of material handling

- 1. Planning principle
- 2. Standardisation principle
- 3. Work principle
- 4. Ergonomic principle
- 5. Unit load principle
- 6. Space utilization principle
- 7. Systems principle
- 8. Automation
- 9. Environment principle
- 10. Life cycle cost

Systems of material handling

- 1. Manual material handling system
- 2. Mechanised material handling system
- 3. Semi Automated material handling system
- 4. Automated material handling system

Equipments used for material handling

- 1. Fixed path
- Variable path
- Conveyors
- 4. Cranes
- Elevators
- Hoists
- Industrial Trucks
- 8. Pipelines
- 9. Automated guided vehicle
- 10. Industrial robots
- Forklift trucks

Factors affecting selection of material handling equipments

- 1. Frequency of material movement
- Distance of material movement
- Quantity of materials
- 4. Time constraint
- 5. Cost
- 6. Engineering factors
- Compliance with safety standards

8. Low maintenance costs

Elements of customer service

- 1. Reduced lead time
- Safe delivery Correct orders Consistency 2.
- 3.
- 4.

CHAPTER - 8 PACKAGING

Objectives of packaging

- 1. Physical protection
- 2. Barrier protection
- 3. Containment or agglomeration
- 4. Information transmission
- Marketing
- 6. Security
- 7. Convenience
- 8. Portion control

Functions / Benefits of packaging

- 1. Physical protection
- 2. Environment protection
- 3. Helps to improve material handling efficiency
- 4. Cube minimization
- 5. Weight minimization
- Facilities handling and using
- 7. Facilities storage and reuse
- 8. Grouping goods into convenient unit for distribution
- 9. Reduce pilferage opportunities
- 10. Communication

Design consideration in packaging

- Material handling
- 2. Transportation
- 3. Warehousing
- Communication

Types of packaging material

- Corrugated fiberboard (Cardboard)
- Plastics
- 3. Steel
- Wood
- 5. Glass

Types of packaging

- 1. Primary packaging
- Secondary packaging
- Transit packaging

<u>UNIT – 3 CHAPTER – 9 INVENTORY MANAGEMENT</u>

Objective of inventory management

- 1. Avoid stock-outs
- 2. Avoid excess inventory
- 3. Move goods efficiently
- 4. Maximise profit margins
- 5. Other objectives
- 6. Functions of inventory / inventory functionality
- 7. Geographical specialization
- 8. Decoupling
- 9. Balancing demand & supply
- 10. Buffer uncertainties
- 11. Importance of inventory management
- 12. Avoid stock outs
- 13. Avoid excess inventory
- 14. Move goods efficiently
- 15. Maximise profit margins
- 16. To enter continuity in production process
- 17. To keep investment in inventory at optimum level

Selective inventory control techniques

- 1. ABC Analysis
- 2. X-Y-Z Analysis
- 3. HML Analysis
- 4. VED Analysis
- 5. FSN Analysis
- 6. G-NG-L-F Analysis / GOLF Analysis
- 7. SDE Analysis
- 8. S- OS Analysis

CHAPTER - 10 LOGISTICS COSTING

- 1. Total cost approach / traditional costing methods
- 2. Balance sheet
- 3. Profit & loss statement

<u>CHAPTER – 11 PERFORMANCE MEASUREMENT IN SUPPLY CHAIN</u> MANAGEMENT

Objectives of performance measurement

- 1. Monitoring
- 2. Controlling
- Directing

Types of performance measurement / dimensions of performance measurement Internal performance measurement

- 1. Cost
- 2. Customer service
- 3. Productivity measurement
- 4. Asset measurement
- 5. Quality measurement

External performance measurement

- 1. Customer perception measurement
- Best practice benchmarking

Characteristics of ideal measurement system

- 1. Cost / service reconciliation
- Dynamic knowledge based reporting
- Exception based reporting

CHAPTER – 12 LOGISTICAL NETWORK ANALYSIS

<u>Objectives / importance of logistical network analysis Quick response to market changes</u>

- 1. Changing customer service requirements
- 2. Changing customers
- 3. New market segment

Changes in corporate policy

- 1. Changes in product line
- 2. Downsizing
- 3. Re-engineering

Revitalize customer service

- 1. Lead time
- 2. Response time

Cost control

- 1. RORO (Roll on Roll off)
- 2. Lash (lighter aboard ship)

Transportation network options

- 1. Direct shipment
- 2. Direct shipment with milk run
- 3. All shipment via central distribution centre
- 4. Shipping via distribution centre using milk run